

INVENTORY No.		SIGN. & DATE		COPYRIGHT AND CONFIDENTIAL THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF COMPANY.																SUPERSEDES INVENTORY No.		SIGN. & DATE								
C4-54																						JT-05								
		REV. 09	DATE —	SUB ASSLY CODE NOS.																TOOL STANDARD		JIG AND TOOL ENGINEERING		TL. No. 10054						
		07	25.03.10																											
		C/A NO. JTE/D/2002/022		ITEM NO.	DESCRIPTION	DRG.NO/ std.NO.	CODE NO.	01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	APPROVED		CKDJ.		Sd	
		JTE/D/10/003		1	SCREW	AA7123123-000	SUB CODE	174	174	247	247	298	298	298	298	298	298	298	298	247	298	298	298	247						
				2	WASHER	TL10056-000	SUB CODE	05	05	06	06	07	07	07	08	08	08	09	08	06	07	07	08	06	CHECKED		SKB		Sd	
				3	TAPER BUSH	TL10131	SUB CODE	01	01	02	02	03	03	03	04	04	04	05	04	02	03	03	04	02						
				4	SCREW	AA7123123-000	SUB CODE	379	379	379	379	379	379	379	379	379	379	379	379	379	379	379	379	379	WORKED		V.SINGH		Sd	
					3HOLES M8 EQ SPACED IN BASE & TOP PLATE ON PCO ØD		83	83	95	95	107	107	107	129	129	129	165	129	95	107	107	129	95							
				5	MOUNTING CLAMP	TL10132	SUB CODE	TL-10132																PAGE 2 OF 2						
				7	GUIDE COLUMN	TL10055-00	SUB CODE	01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16					03		
				8	BALL CAGE	TL10128-00	SUB CODE	03	03	05	05	06	06	06	07	07	07	08	07	05	06	06	07	05	APPROVED		CKDJ.		Sd	
				9	COLLER BUSH	TL10130-00	SUB CODE	01	01	02	02	03	03	03	04	04	04	05	04	02	03	03	04	06						
				10	CIRCLIP	AA7167001-000	SUB CODE	A30	A30	A40	A40	A50	A50	A50	A70	A70	A70	A100	A70	A40	A50	A50	A70	A40	CHECKED		SKB		Sd	
				11	CAP SCREW M8X25	AA7123123-000	SUB CODE	093	093	093	093	093	093	093	093	093	093	093	093	093	093	093	093	093						
				12	WASHER	TL10136	SUB CODE	01	01	02	02	03	03	03	04	04	04	05	04	02	03	03	04	02	APPROVED		CKDJ.		Sd	